

**Automatic Strapping Machine** 



RQ-8x

# RQ-8x



## The Evolution of the Market-leading RQ-8 Series

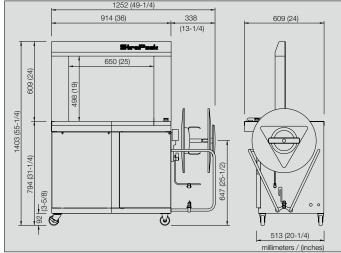
The RQ-8x is the evolution of one of StraPack's most popular and longest selling models, the RQ-8. The new RQ-8x offers a higher strapping speed along with the same reliability, intuitive operation and ease of maintenance that the market has come to expect. These features reinforce the market leading position of the RQ-8 series machines.

#### ■ High Speed

Up to 55 straps per minute (even with tension applied).

#### ■ Anti-Jam Function

If the RQ-8x is operated accidentally without a package in place, the strap will form a loop, leaving the machine ready for the next cycle.



#### ■ Easy Strap Loading

Strap loading is as easy as a touch of a lever. There is no need to thread the strap.

#### ■ Automatic Re-feed

In case of a feeding issue, the machine will re-feed the strap automatically.

#### **■ Easy Maintenance**

Self-lubricating design reduces wear and tear and increases operational life.

#### ■ Advanced Heater Design

RQ-8x is ready to operate in less than 25 seconds, contributing to increased packaging line efficiencies.

#### ■ Portable

Heavy-duty metal casters allow the RQ-8x to be quickly moved to any single phase power supply outlet.

#### ■ Variable Tension

A wide range of tension is available via a digitally controlled tension dial. Tension capability is up to 80kgf or 176lbs (equivalent of 150mm or 6" stroke). Unlike many other machines in the market, tension does not compromise the cycle speed.

Specifications of Standard Arch Size (650 mm wide x 500 mm high or 25" wide x 20" high)

	Width	1252 mm	49-1/4 in.
Dimension	Height	1403 mm	55-1/4 in.
Dimension	Depth	609 mm	24 in.
	Weight	160 kg	353 lbs.
Table Height		794 mm	31-1/4 in.
Package Size	Max	W 620 X H480 mm	W 24-1/2 X H 18-7/8 in.
i ackage oize	Min	W 80 X H 30 mm	W 3-1/8 X H 1-1/4 in.
Joint / Strap/ Coil		heat seal / polypropylene	heat seal / polypropylene
		ID 200 X OD 450 X W 200 mm	ID 8 X OD 18 X W 8 in.
Strap Width		5, 6, 9, 12, (15.5) mm	5mm, 1/4, 3/8, 1/2,(5/8) in.
Power Supply		100, 120, 200, 220, 230, 240V	single phase 50 / 60Hz 0.9KVA

Dimensions and specifications are subject to change without notice.

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**Automatic Strapping Machine** 



**RQ8000** 

## **RQ8000**



## The Evolution of the Market-leading RQ-8 Series

The RQ8000 is the evolution of one of StraPack's most popular and longest selling models, the RQ-8. Offering a higher strapping speed, as well an integrated Foot Bar, Height Adjustment and a built in Cycle Counter, the RQ8000 reinforces the market leading position of the RQ-8 series machines.

#### ■ High Speed

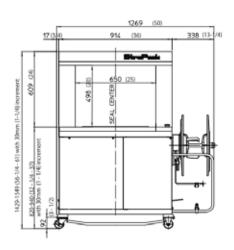
Up to 64 straps per minute (even with tension applied).

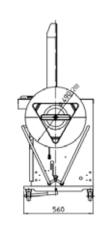
#### ■ Foot Bar

Easy-to-Operate Foot Bar enables faster, two-handed operation.

#### ■ Adjustable Table Height

Height can be set to 5 positions from floor level for easy integration into existing packaging lines: 820, 850, 880, 910 & 940mm (32-1/4", 33-1/2, 34-5/8", 35-7/8" & 37").





#### **■ Cycle Counter**

The built in counter makes it easy to keep track of strap cycles and plan maintenance schedule.

#### ■ Anti-Jam Function

If the RQ8000 is operated accidentally without a package in place, the strap will form a loop, leaving the machine ready for the next cycle.

#### **■ Easy Strap Loading**

Strap loading is as easy as a touch of a lever. There is no need to thread the strap.

#### ■ Automatic Re-feed

In case of a feeding issue, the machine will re-feed the strap automatically.

#### **■** Easy Maintenance

Self-lubricating design reduces wear and tear and increases operational life.

#### ■ Advanced Heater Design

RQ8000 is ready to operate in less than 25 seconds, contributing to increased packaging line efficiencies.

#### ■ Portable

Heavy-duty metal casters allow the RQ8000 to be quickly moved to any single phase power supply outlet.

#### **■ Variable Tension**

A wide range of tension is available via a digitally controlled tension dial. Tension capability is up to 80kgf or 176lbs (equivalent of 150mm or 6" stroke). Unlike many other machines in the market, tension does not compromise the cycle speed.

### Specifications of Standard Arch Size (650 mm wide x 500 mm high or 25" wide x 20" high)

	Width	1269 mm	50 in.
D'anna a la a	Height	1429, 1459, 1489, 1519, 1549 mm	56-1/4, 57-1/2, 58-5/8, 59-7/8, 61 in.
Dimension	Depth	609 mm	24 in.
	Weight	174 kg	384 lbs.
Table Height		820, 850, 880, 910, 940 mm	32-1/4, 33-1/2, 34-5/8, 35-7/8, 37 in.
Package Size	Max	W 620 X H480 mm	W 24-1/2 X H 18-7/8 in.
i ackage oize	Min	W 80 X H 30 mm	W 3-1/8 X H 1-1/4 in.
Joint / Strap/ Coil		heat seal / polypropylene	heat seal / polypropylene
		ID 200 X OD 450 X W 200 mm	ID 8 X OD 18 X W 8 in.
Strap Width		5, 6, 9, 12, (15.5) mm	5mm, 1/4, 3/8, 1/2,(5/8) in.
Power Supply		100, 120, 200, 220, 230, 240V	single phase 50 / 60Hz 0.9KVA

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**NEW Semi-Automatic Strapping Machine** 

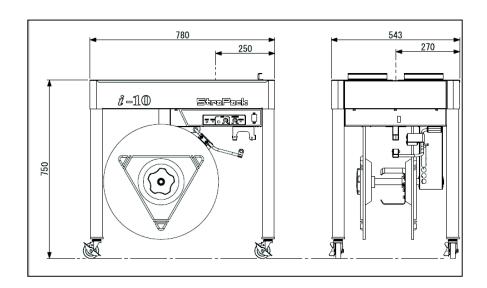


# i-10



## **NEW Semi-Automatic Strapping Machine**

- ■The I-10 runs strap from 5 millimeters to 15.5 millimeters (5/8 inches) without additional parts.
- Seal time extension (maximum one-half second) is equipped for use of heavy strap.
- The machine is ready to operate in only 45 seconds.
- The I-10 has hardly any moving parts, which makes it easy to maintain and keeps the operation cost low.
- Stabilized tensioning, controlled electronically with a microprocessor, can easily be adjusted from 2 kilogramforce (4.4 pounds) to 40 kilogram-force (88 pounds) with a single dial.



#### ■ Standard Specifications

	Width	780 mm	30-3/4 in.
Dimension	Height	775 mm(with work guide)	30-1/2 in.(with work guide)
Dimension	Depth	543 mm	21-3/8 in.
	Weight	45 kg.	100 lbs.
Table Height		750 mm	29-1/2 in.
Min. Package Size		W 100 X H 30 mm	W 3-7/8 X H 1-1/8 in.
Joint / Strap/ Coil		heat seal / polypropylene	heat seal / polypropylene
		ID 200 or 230 X W 200 mm	8 X 8 or 9 X 8 in.
Strap Width		5, 6,9,12 (15.5) mm /0.45-0.7mm 1/4,3/8,1/2 (5/8) in./ 0.017-	
Strap Tension		Max. 392 N (40 kgf)	Max. 88 lbsf.
Power Supply		100-120, 200-240 V 1 Pł	nase 50 / 60 Hz 0.25 KVA

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For Seafood and Meat Packing Industries



AQ-7M

# AQ-7M

### Side-Seal Model for Seafood and Meat Packing Industries

CE

#### FAST!

Minimum of 30 cycles per minute (2.0 seconds per cycle) which is 15% faster than the previous model (SS-80MD). The AQ-7M provides the speed and dependability seafood and meat processors need in their packaging lines.

#### MOISTURE PROTECTION

With a stainless steel body and parts made of water-resistant materials such as stainless steel and aluminum, the AQ-7M defies rust and corrosion even in harsh environments. This moisture protection is reinforced at the bottom of the body which has greater exposure to moisture than other parts of the machine.

#### **BUILT TO LAST**

Permanently lubricated mechanisms, side-seal design and a fully enclosed cabinet protect the machine from saltwater runoff, oil and dust.

#### **QUICK WARM-UP HEATER**

Only 25 seconds required to reach operating temperature.

#### **EASY TENSION CONTROL**

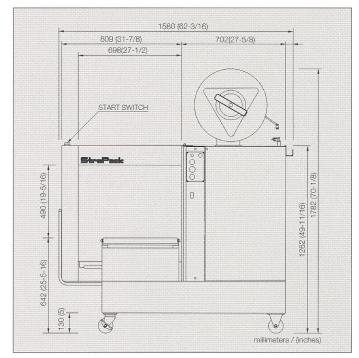
Tension is adjustable via a conveniently positioned dial. Consistent tensioning is provided by a tension arm system.

#### PORTABLE

Reduced body weight of 200kg (440lbs.) increases portability. Table height is adjustable to three positions [624mm, 642mm, 664mm (24-9/16", 25-5/16", 26-1/8")].

#### NEW ARCH SYSTEM

Newly designed arch system ensures more precise strap positioning and reduces strap twisting. AQ-7M can be supplied to operate on a wide variety of strap thickness and strap widths ranging from 5mm to 19mm (5/8").



#### Standard Specifications

	Width	1580mm	62-3/16 in.
Dimensions	Height	1782mm	70-1/8 in.
	Depth	610mm	24 in.
	Weight	200kg	440 lbs.
Table Height		624, 642, or 664mm	24-9/16, 25-5/16, 26-1/8 in.
Arch Size		W 700 × H 650mm	W 27-1/2 × H 25 in
Package Size	Max	W 680 × H 500mm	W 26-11/16 × H 19-11/16 in.
	Min	W 30 × H 80mm	W 1-1/4 × H 3-1/8 in.
Joint / Strap / Coil		heat seal / polypropylene /	heat seal / polypropylene /
		ID 200 $ imes$ OD 450 $ imes$ W 200mm	ID $8 \times$ OD $18 \times$ W $8$ in.
Strap Width		5, 6, 9, 12, 15.5mm	1/4, 3/8, 1/2, 5/8 in.
Strap Tension		Max. 120kg 62mm stroke	Max. 264 lbs. 2-7/16 in. stroke
Strapping Rate		2.0 se	conds
Power Supply 200, 220, 240, 380, 400, 415V 3 phase 50 / 60Hz 0.85KVA		3 phase 50 / 60Hz 0.85KVA	

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**Automatic Side-Seal Model** 



RQ-8Y

# RQ-8Y

## Side-Seal Model

#### FAST!

1.7 seconds per strap (equivalent to 35 straps per minute).

## ADAPTS EASILY TO AUTOMATED PACKAGING

The machine fits any existing or proposed conveyor system without modification, adapts to any conveyor height and requires no special equipment.

#### ■ WIDE ADAPTABILITY TO FULLY-AUTOMATED **PACKAGING LINES**

End-of-cycle and strapping error signals are available as options. Larger arch sizes offer a wide range of applications, particularly for large and heavy packages.

#### **EASY STRAP LOADING**

No complicated strap threading. It only requires a touch of the outside lever.

#### VARIABLE TENSION

A single dial provides a wide range of tension for all packages. Tension adjustable up to 80kg (175lbs.), equivalent to 150mm (6 inch) stroke.

#### QUICK HEATER

In less than 25 seconds, operating temperature is reached.

#### **EMPTY STRAP COIL DETECTION**

Operation automatically stops when the strap coil is empty plus an optional warning signal is available. Easy removal of any excess strap ensures uninterrupted operation.

#### RE-FEED FUNCTION

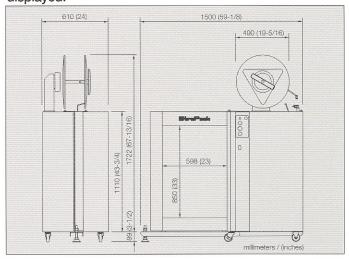
Features automatic resetting of the machine for continuous operation even if a strap forwarding failure were to occur.

#### AUTOMATIC STRAP EJECTION

If a strap cycle is accidentally started without a package, empty strap loops are automatically ejected and all functions are reset for the next cycle.

#### SELF-DIAGNOSTIC MECHANISM

A programmable microprocessor constantly monitors critical functions - any irregularity detected is immediately displayed.



#### Standard Specifications

	Width	1500mm	59-1/8 in.	
	Height	1722mm	67-13/16 in.	
Dimensions	Depth	610mm	24 in.	
	Weight	200kg	440 lbs.	
Arch Size		W 600 × H 850mm	W 23 $ imes$ H 33 in.	
Package Size	Max	W 570 × H 820mm	W 22-1/2 × H 32-5/16 in.	
	Min	W 30 × H 100mm	W 1-1/4 × H 4 in.	
Joint / Strap / Coil		heat seal / polypropylene /	heat seal / polypropylene /	
		ID 200 × OD 450 × W 200mm	ID $8 \times$ OD $18 \times$ W $8$ in.	
Strap Width		5, 6, 9, 12, 15.5mm	1/4, 3/8, 1/2, 5/8 in.	
Strap Tension		Max. 80kg 150mm stroke	Max. 176 lbs. 6 in. stroke	
Speed		1.7 sec./strap	5 straps per min.	
Power Supply		110, 120, 200, 220, 230, 240V 1 phase 50 / 60Hz 0.65KV		

Dimensions and specifications are subject to change without notice.

#### Arch Size Chart

H	400 (16)	500 (20)	600 (24)	800 (31)	1000 (39)
650 (25)					
850 (33)			STD		
1050 (41)					
1250 (49)					
1450 (57)					

Sizes in millimeters / (inches).

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### **Automatic Vertical Pallet Strapping Machine**



### ■ Consistent & High Tension

The RQ-8YAO features the proven and reliable RQ-8 Strapping Head with a latest DC Brushless Motor for the tension system to maintain consistent and high tension for strapping pallets.

#### ■ Strapping with Arch Sword

The arch sword penetrates the pallet void and straps the product to the pallet.

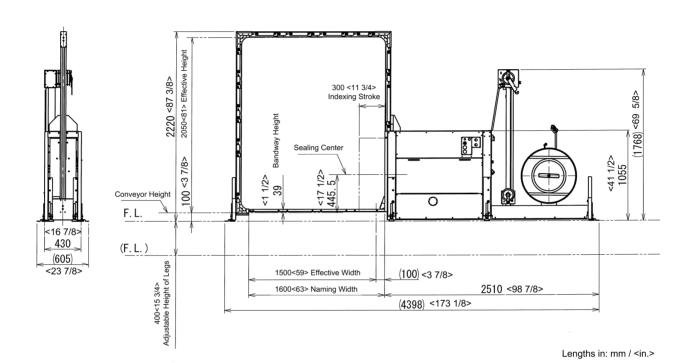
#### **■** Holder for Pooled Strap

Strap holder rollers maintain even strap tension during the reversing cycle, a useful feature on large arch machines.



# RQ-8YAO

### **Automatic Vertical Pallet Strapping Machine**



		26.11.00.100.1			
	Machine Specifications				
Machine Name RQ-8YAO					
Arch Size		W 1600 x H 2050 mm	W63 x H 81 in.		
Dimensions	Width	4398mm	173-1/8 in.		
	Depth	605mm	23-7/8 in.		
Height		2220mm (if conveyor height 100mm)	87-3/8 in. (if conveyor height 3-7/8 in.)		
Conveyor Height		100mm-500mm	3-7/8 - 19-5/8 in.		
Packing Ability	One Cycle Packing	ing Strapping by opening & closing arch			
Max Strap Tension		1000N	225lbs		
Strap	Description	Polypropylene and PET			
	Width	9mm-15.5mm	3/8 in 5/8 in.		
Coil		O.D.600mm x I.D.400mm W 180mm	16 x 6 coils max O.D. 23-5/8 in.		
Cycle Time		12 seconds / cycle			
		(in case of product size W1100 x H1500mm or W43-1/4 x H59 in.)			
Power Supply		220, 400, 480V 3Phase 50/60Hz			

	Arch	size	mm / (in.)	
11 > \	1000	1600	2000	
H \ W	(39-3/8)	(63)	(78-3/4)	
2050		0		
(80-3/4)				
2450		S		
(96-1/2)		3		
2850				
(112-1/4)				
S : Standard size 1600mm(W) x 2450mm(H)				
or 63in.(W) x 96-1/2in.(H)				
(0	): Arch size	of the drawing	1g	



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**Automatic Strapping Machine** 



RQ-8S

# **RQ-8S**

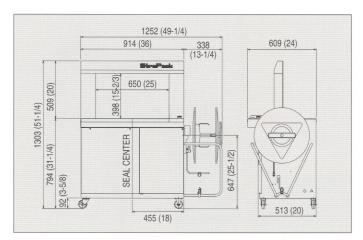
## **Automatic Strapping Machine for Small Packages**

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Ideal for strapping small bundles of Plastic Pipes, Steel Rod, Aluminum Sash and etc.

- RQ-8S tightly straps Square timber as small as W40 × H30mm (W1-5/8 × H1-1/5 in.), Cylinders as small as 90mm (3-1/2 in.) in diameter, and Pipe or 2 Pipes of 30mm (1-1/5 in).
- Amazing Strapping Speed
- 1.5 seconds per strapping cycle That's 40 straps per minute!
- Easy Strap Loading

Newly developed loading system free of complicated devices makes strap threading almost completely automatic – It's just a touch of lever.



#### Permanently Lubricated Mechanism

Strapack's self-lubricating design has an unsurpassed reputation for its durability and maintenance-free operation.

#### Quick Heater

Ready to operate in less than 25 seconds. Designed to insure strong seal joint.

#### Self-diagnostic

A programmable microprocessor constantly monitors critical functions. Any irregularity sensed is immediately displayed.

#### Variable Tension

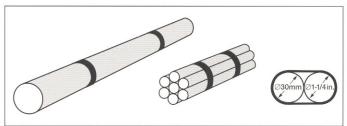
A wide range of tension is available to the operator by use of a single tension dial. Tension capability up to 80kg (177 lbs.) (equivalent to 75mm (3 in.) stroke).

#### Flat Tabletop

Tabletop is only 1mm thick and has no table rollers for better tension result.

#### Dependable

Strapack's advanced bandway design assures perfect strap placement and eliminates any twisted straps.



#### Standard Specifications

	Width	1252mm	49-5/16 in.
Dimensions	Height	1303mm	51-5/16 in.
	Depth	609mm	24 in.
	Weight	160kg	353 lbs.
Table Height		794mm	31-1/4 in.
Arch Size		W 650 × H 400mm	W 25 × H 16 in
Package Size	Max	W 620 × H 380mm	W 24-1/2 × H 15 in.
	Min	☐ Wood: W40 × H 30, ○ Pipe:Ø30mm × 2	☐ Wood: W1-5/8 × H 1-1/5, ○ Pipe:∅1-1/5in. × 2
Joint / Strap / Coil		heat seal / polypropylene /	heat seal / polypropylene /
		ID 200 $ imes$ OD 450 $ imes$ W 200mm	ID $8 \times$ OD $18 \times$ W $8$ in.
Strap Width		5, 6, 9, 12mm	1/4, 3/8, 1/2 in.
Strap Tension		up to 80kg stroke 75mm	up to 177lbs stroke 3 in
Speed		1.5 sec. / strap, 40 straps per min.	
Power Supply		100, 120, 200, 220, 230, 24	0V single phase 50 / 60Hz 0.65KVA

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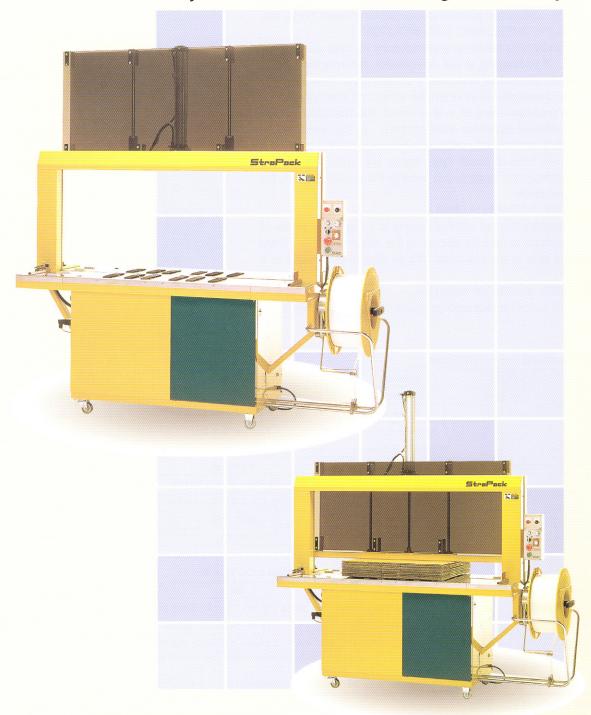
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**Fully Automated Model for Corrugated Industry** 



**RQ-8AP/3** 

# RQ-8AP/3

## **Fully Automated Model With Compression**

#### NARROW STRAP MODEL WITH COMPRESSION

This model is ideal for strapping compressible materials such as corrugated papers, paper/plastic sheets, bags, etc.

#### **■ SELF-CORRECTING TECHNOLOGY**

Any forwarding failure is automatically re-tried up to three times. If re-feeding is not successful, the machine automatically stops and activates a trouble light. The machine will automatically stop when the strap coil is empty.

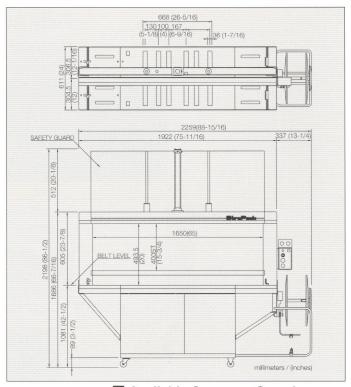
In the unusual event of a short-feed, the machine will refeed without operator intervention. If the machine is operated accidentally without a package on the table, the strap will form a small loop which will automatically be ejected from the sealing unit leaving the machine ready for the next cycle.

#### **EASY STRAP LOADING**

Strap can be loaded without having to access the inside of the machine simply by operating the strap feed lever from the coil side of the machine. It's as simple as a touch of a lever.

#### QUICK WARM-UP HEATER

Only 25 seconds required to reach operating temperature.



#### Available Conveyor Speeds

#### 50 Cycle Area

Conveyo	Max Pkg Weight	
28.5m (94ft) /min.	475mm (19 in.) /sec.	20kg(44 lbs.)
24.5m (80ft) /min.	408mm (16 in.) /sec.	25kg(55 lbs.)
21.0m (69ft) /min.	350mm (14 in.) /sec.	30kg(66 lbs.)

#### 60 Cycle Area

Conveyo	Max Pkg Weight	
27.0m (89ft) /min. 450mm (18 in.) /sec.		25kg(55 lbs.)
25.5m (84ft) /min.	425mm (17 in.) /sec.	30kg(66 lbs.)
20.0m (66ft) /min.	333mm (13 in.) /sec.	30kg(66 lbs.)

#### Standard Specifications

	Width	2259mm	88-15/16 in.	
D:	Height	2198mm	86-1/2 in.	
Dimensions	Depth	611mm	24 in.	
	Weight	Approx. 400kg	Approx. 880 lbs.	
Arch Size		W 1650 × H 500mm	W 65 $ imes$ H 20 in.	
Conveyor Heig	ght	1081mm	42-1/2 in.	
	Max	W 1590 × H 430mm	W 62-5/8 $\times$ H 16-15/16 in.	
Package Size	Min	W 200 × H 120 × L 300mm	W 7-7/8 × H 4-3/4 × L 11-7/8 in.	
Conveyor Speed		20m /min.	66 ft /min.	
Max Package Weight		30kg	66 lbs.	
Joint / Strap / Coil		heat seal / polypropylene /	heat seal / polypropylene /	
		ID 200 × OD 450 × W 200mm	ID $8 \times$ OD $18 \times$ W $8$ in.	
Strap Width		5, 6mm	1/4 in.	
Strap Tension		up to 80kgs stroke 150mm	up to 176 lbs. stroke 5-7/8 in.	
Air Cylinder		Ø50 × 400mm stroke	Ø1-5/16 × 15-3/4 in. stroke	
Power Supply		200, 220, 240, 380, 400, 415, 440	0, 480V 3 phase 50/60Hz 0.83KVA	
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This model is designed to strap corrugated papers. Strapping small packages consecutively may cause irregular

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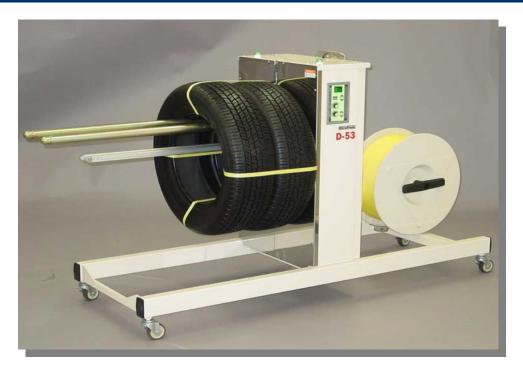
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STRAPACK INC. 30860 San Clemente St. Hayward, CA 94544 U.S.A. Phone 1-510-475-6000 Fax. 1-510-475-6090

## EPPER D-53 RS Semi-Automatic Ring Strapping Machine



### **FEATURES**

### **Strong Tension Capability**

The torque tension system can apply up to 690N (70kgf) of tension. CPU controlled tension is precisely adjusted by a simple knob.



### Ideal Design for Tires, Tubes, Wires etc...

The two supporting bars and side seal design are very easy to use. Bearing in the metal bars allow the product to be easily rotated to determine strap placement.

### **Easy Operation from both sides**

Strap feeding buttons are on both sides of the machine. After feeding the desired length of strap, simply insert the tip of strap into the striker switch to begin strapping sequence.



#### **SPECIFICATIONS**

Width	1950mm	76.8 inches
Height	1055mm	41.5 inches
Depth	580mm	22.8 inches
Machine Weight	approx 100kg	220lbs
Package Size	min 200mm (ID)	7.9 inches (ID)
	min 100mm (width)	3.9 inches (width)
Strap Width	6, 9, 12, 15.5mm	1/4", 3/8", 1/2", 5/8"
Strap Tension	9-690N (9-70kgf)	
Sealing Method	heat sealed	
Power Supply	100,110,120,200,220,230,240v	
	Single Phase 50/60Hz 0.4kw	

### StraPack

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